



Project Catalyst Trial Report Sub Surface Applied Mill By-Products

Grower Information							
Grower Name:	Wilmar Sugar						
Entity Name:	Wilmar Sugar						
Trial Farm	Sub-surface applied mill by-products trial						
No/Name:	F# 0848A						
Mill Area:	Victoria						
Total Farm Area ha:	6,600 in total across Herbert, Burdekin, Proserpine and Plain Creek						
No. Years Farming:	11 years since becoming Wilmar Sugar in 2010.						
Trial Subdistrict:	Orient						
Area under Cane ha:	1012.15 @ Farm# 0848						















Background Information

Aim:

This project aims to investigate the use of varying rates of mill mud and ash banded sub-surface into the planting line, and whether transporting the mill by-products is economically viable, when the paddock is outside the traditional mill truck transportation area.

Background: (Rationale for why this might work)

Mill by-products have traditionally been used as an ameliorant to improve soil conditions and as a source of nutritional value. By banding the mill by-products sub-surface into the planting line, the benefits are localised to the growing region of the soil and not lost to run off due to heavy rainfall events. Furthermore, banding the mill by-products means that less is required to be transported. This may reduce costs associated with transporting to areas outside the usual region of transportation by the mill trucks.

Potential Water Quality Benefit:

Banding mill by-products sub-surface reduces the risk of loss to run off to the Great Barrier Reef. This is particularly important regarding phosphorous.

Expected Outcome of Trial:

That the varying rates of mill by-products will have a positive impact on productivity. Though the rates in this trial are much lower than the commercially applied rates, banding will localise the benefits to the stool and reduce total volume of product required, predicted to reduce overall costs.

Service provider contact: Megan Zahmel 0447 317 102

Where did this idea come from: Wilmar/ Peter Larsen















Plan - Project Activities	Date: (mth/year to be undertaken)	Activities :(breakdown of each activity for each stage)
Stage 1	Establish trial	Baseline soil nutrient samples – 1 st of Dec 2015 Application of Mud and Ash – Dec 2015 Flumes set up to monitor water runoff quality 5 th Jan 2016 Nutrient soil samples after mud application – 4 th May 2016 Planted May 2016
Stage 2	Sampling 2017	Stalk counts and biomass - 10 th Nov 2016 - 16 th Feb 2017 Water runoff data collected – 26/01/2016 – 23/03/2017 Final Harvest results for 2017 – completed see attached results
Stage 3	Sampling 2018	Final Harvest results – Oct 2018 Soil samples - Nov 2018
Stage 4	Sampling 2019	Final Harvest and CCS results – 11 th of September 2019
Stage 5		
Stage 6		

Project Trial site	<u>details</u>
Trial Crop:	Sugarcane
Variety: Rat/Plt:	Plant Q208 2016
Trial Block No/Name:	B# 1-2 F# 0848A Mill By-product sub-surface applied
Trial Block Size Ha:	22.3 ha
Trial Block Position (GPS):	Refer to google earth map
Soil Type:	shallow loam overlying a sodic clay















Block History, Trial Design:

300 m ↔	Edge of field	Buffer Rows	emml T1 - R1 Control	am T2 - R1 Mud Banded at 5(e Not treated	T4 - R1 Mud Broadcast at	T5 - R1 Ash Banded at 50	Not treated	Not treated	Not treated	Not treated	T2 - R2 Mud Banded at 5(5	T4 - R3 Mud Broadcast at au-	T5 - R2 Ash Banded at 50	Sec drai	⊐	Not treated	Not treated	Not treated	T5 - R3 Ash Banded at 50	Not treated	T1 - R3 Control	T4 - R3 Mud Broadcast at	Buffer Rows
≎ m 009	Edge of field	8 Buffer Rows	T1 - R1 Control	T2 - R1 Mud Banded at 50 t/ha	T3 - R1 Mud Banded at 100 t/ha	T4 - R1 Mud Broadcast at 200 t/ha	ത g T5 - R1 Ash Banded at 50 t/ha g	ত নৈ T6 - R1 Ash Banded at 100 t/ha	Missed treatment (ran out of ash) suppos	o o T3 - R2 Mud Banded at 100 t/ha	ত ত T7 - R2 Ash Broadcast at 200 t/ha জ		9 T4 - R2 Mud Broadcast at 200 t/ha wow 174 - R2 Mud Broadcast at 200 t/ha	9 T5 - R2 Ash Banded at 50 t/ha	T1 - R2 Control	T6 - R2 Ash Banded at 100 t/ha	o o T3 - R3 Mud Banded at 100 t/ha s	Missed treatment (ran out of ash) suppose	ত ত T2 - R3 Mud Banded at 50 t/ha	ക ർ T5 - R3 Ash Banded at 50 t/ha	9 o T7 - R3 Ash Broadcast at 200 t/ha	swood T1 - R3 Control	ত নৈ T4 - R3 Mud Broadcast at 200 t/ha জ	Buffer Rows
-	_	-	T	T									∠ 40 III←	,	I									
Note	e - T7	R1 and	T6R3.4	re miss	ing due	to runni	ina out	of ash																
									ne evt	and all t	he way	through	to the	northen	end of	the field								\vdash

Block History:

Previous variety MQ239, only went to 2R Last fallowed - 2016

Treatments:

11	Control
T2	Mud Banded 50 t/ha
Т3	Mud Banded 100 t/ha
T4	Mud Broadcast 200t/ha
T5	Ash Banded 50 t/ha
T6	Ash Banded 100 t/ha
T7	Ash Broadcast 200 t/ha







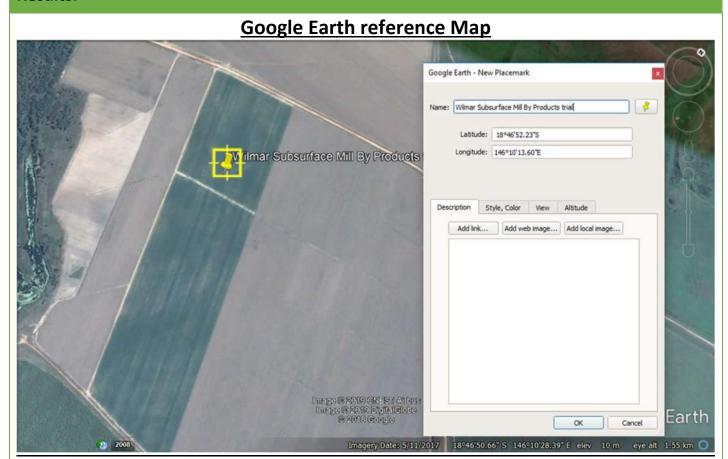








Results:



2017 Season Results











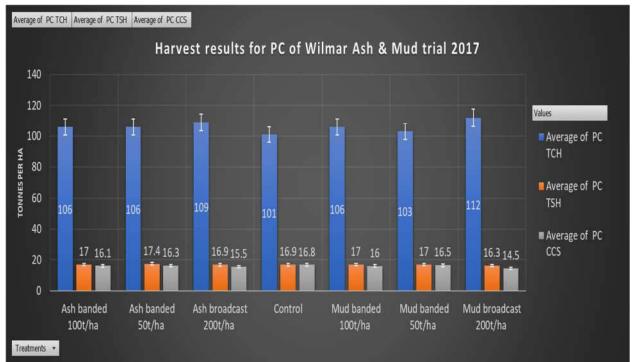




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ZU 1 /	Econo	mic	results	

	<u>ZOTA ECONOMIC TESARS</u>											
Treatment	Average TCH	Average TSH	Average CCS	Average Revenue	Average total expense*	Average gross margin						
Control	101.0	16.9	16.8	\$ 4,711	\$ 1,178	\$ 3,532						
Mud banded 50t/ha	102.9	17.0	16.5	\$ 4,706	\$ 1,218	\$ 3,488						
Mud banded 100t/ha	105.5	16.9	16.0	\$ 4,636	\$ 1,491	\$ 3,144						
Mud broadcast 200t/ha	112.5	16.3	14.5	\$ 4,316	\$ 2,054	\$ 2,262						
Ash banded 50t/ha	106.4	17.4	16.3	\$ 4,792	\$ 1,250	\$ 3,543						
Ash banded 100t/ha	105.3	16.9	16.1	\$ 4,637	\$ 1,490	\$ 3,147						
Ash banded 200t/ha	108.9	16.8	15.5	\$ 4,560	\$ 2,022	\$ 2,538						
					*Cost of ameliorant, land p	rep, harvesting						
Sugar price	400	\$										
Constant	0.6353											
Levies	0.518	\$/t										
Harvesting cost	8.5	\$/t										
Mud cost/t delivered	5	\$/t										
Ash cost/t delivered	5	\$/t										
Lime	134	\$/t										
Extra operation cost	40	\$/ha										

Yield & Sugar Data for Plant Cane 2017









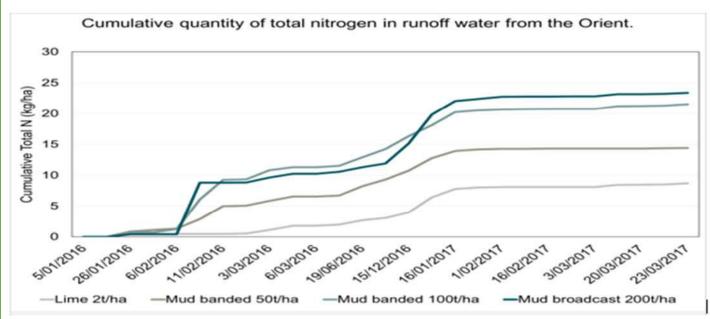


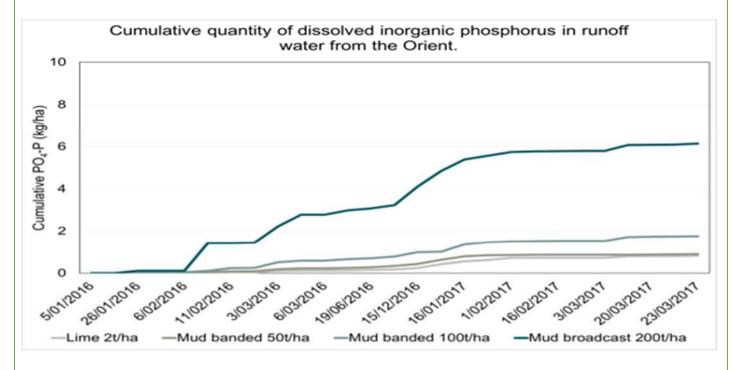






Water Quality Data for 2017 - Mud treatments

















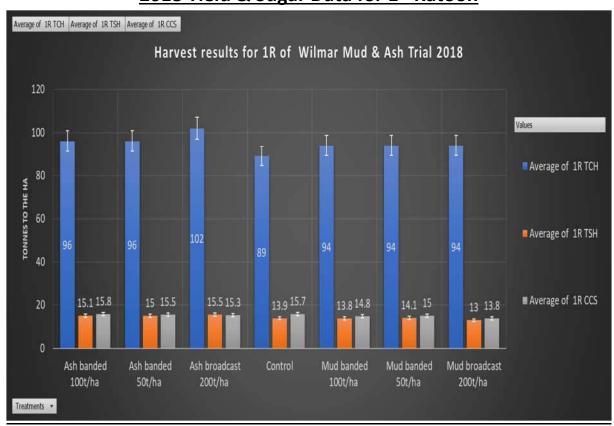


2018 Season Results

2018 Economic results

	CC	S	TC	Н	TSI	Н	Revenue to date	Total extra expenses to date	Gross margins to date
Treatments	PC	1R	PC	1R	PC	1R	PC & 1R	PC & 1R	PC & 1R
Control	16.8	15.7	101	89	16.9	13.9	\$8,512	\$1,843	\$6,669
Mud banded 50t/ha	16.5	15	103	94	17	14.1	\$8,498	\$2,201	\$6,297
Mud banded 100t/ha	16	14.8	106	94	17	13.8	\$8,345	\$2,474	\$5,871
Mud broadcast 200t/ha	14.5	13.8	112	94	16.3	13	\$7,715	\$3,040	\$4,675
Ash banded 50t/ha	16.3	15.5	106	96	17.4	15	\$8,852	\$2,254	\$6,598
Ash banded 100t/ha	16.1	15.8	106	96	17	15.1	\$8,781	\$2,254	\$6,289
Ash broadcast 200t/ha	15.5	15.3	109	102	16.9	15.5	\$8,775	\$3,077	\$5,698

2018 Yield & Sugar Data for 1st Ratoon









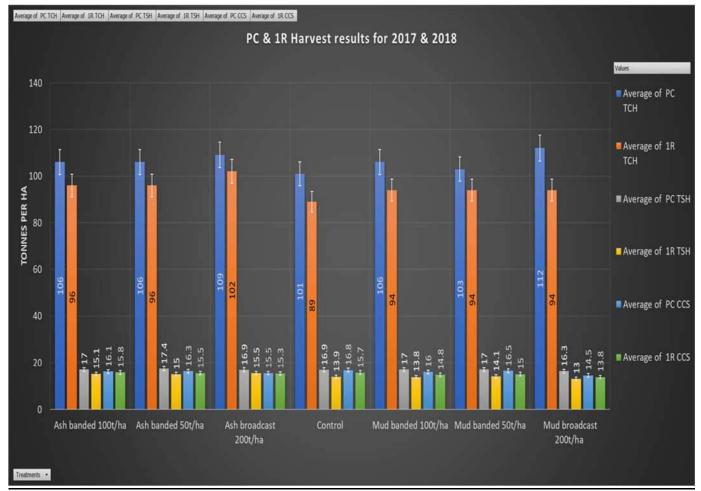








Plant Cane & 1st Ratoon summary of Yield and Sugar Data















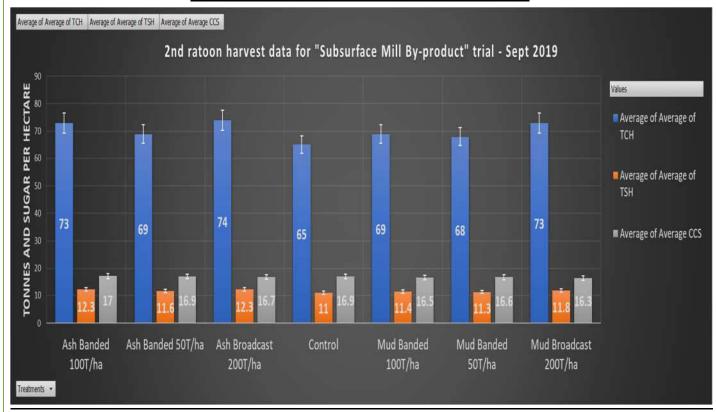


2019 Season Results

2019 Economic Results for 2R crop

Treatments	Average of TCH 🔽	Average of TSH 👱	Average CCS 👱	Average Revenue \$\$	Average Gross Margin \$\$ 🔻
Control	65	11	16.9	3064	976
Mud Banded 50T/ha	68	11.3	16.6	3139	1025
Mud Banded 100T/ha	69	11.4	16.5	3146	1024
Mud Broadcast 200T/ha	73	11.8	16.3	3255	1098
Ash Banded 50T/ha	69	11.6	16.9	3240	1118
Ash Banded 100T/ha	73	12.3	17	3443	1286
Ash Broadcast 200T/ha	74	12.3	16.7	3426	1260

2019 Harvest results. 2nd Ratoon data







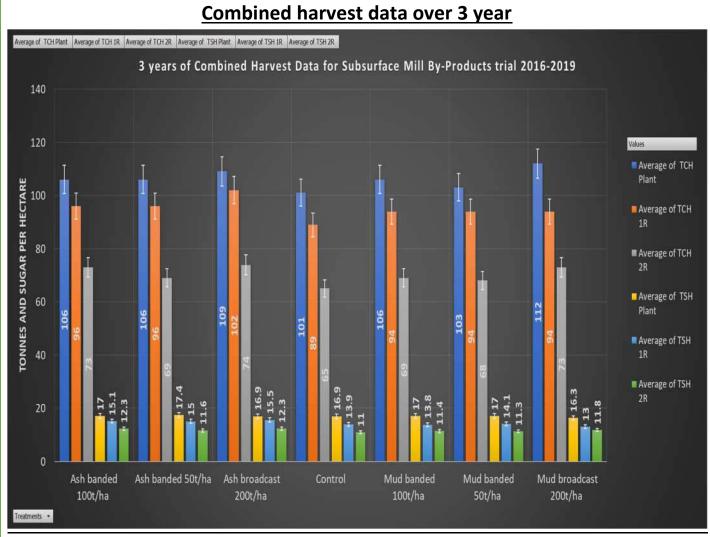












Conclusions and comments

2017 & 2018 Conclusion: The trial has two years of harvest and economic data currently. So far, the data suggested that 50T/ha of either Mud or Ash is the sweet spot for gaining results in yield and sugar per hectare as well as being economically sound. The water quality data suggests that there is a greater reduction in nitrogen and phosphorus runoff at 50t/ha banded compared to the conventional practice of 200t/ha broadcast. To summarise the data so far, it would predict that 50t/ha banded subsurface can be achieved, have benefits to the crop and be an economically sound practice.

2019 Conclusion: The trial results suggest to date that between 50T/ha and 100T/ha banded of either the mud or ash products are the sweet spot for yield, sugar and economic value. The control plots are statistical down compared to the other treatments that had mill by-product applied. There is potential for the rate of mill by-products to be reduce without negatively effecting yield and with positive effects to sugars. This mean that areas that normally wouldn't get access to mill by-products can now potentially utilise this great organic product for the industry. There are positive outcomes for water quality coming from the block as well.

Overall this trial has been successful in water quality outcomes. Improving yield compared to the control treatments.















Improving sugar with lower rates of product. Also transport cost of mill by-products can be reduced and even get mill by-products farther around the district, not just zones around the mill area due to transport costs.

Advantages of this Practice Change:

Banding mill by-products via sub-surface application reduces the rate that it is applied, reducing the amount of nitrogen and phosphorous applied to the paddock, thus reducing the amount of these nutrients that may leave the farm in run off. This is especially important considering the proximity of the Herbert river catchment to the Great Barrier Reef.

Traditionally, only growers that are close to the mill can afford mill by-product applications due the high rate that it is applied and the wet weight of the product. By banding mill by-products subsurface into the planting line, rates can be reduced. This may increase the number of growers that will be able to afford mill by-product applications.

Disadvantages of this Practice Change:

There still needs to be more work done on applying the product subsurface. There were initial issues with getting the mud and ash deep enough into the soil.

Will you be using this practice in the future?

Yes, but refining the application equipment still needs on going work.

% of farm you would be confident to use this practice:

The Orient farm in the Herbert region has taken to using mill by-product on the plant block. Due to sodic soil issues, this is still a hard area to farm, but with the use of mill by-products, Wilmar are hoping to get longer ration life for the cane cycles.











PCGBRF2020117 March 2021